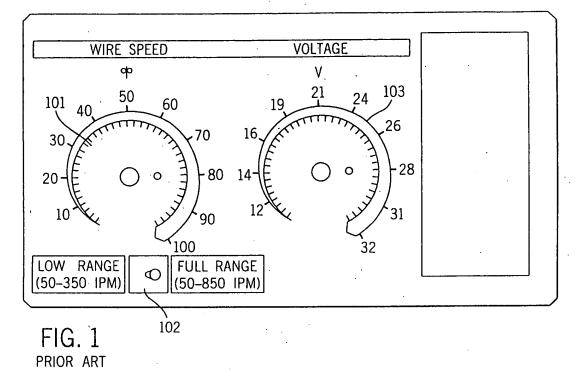


Wire Feeder With Non-Linear Speed Control Inventor: Nowak et al.

Serial No.: 10/789214

Docket No. ITW 8178.63



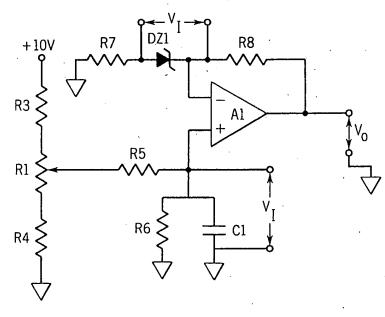


FIG. 3

AMPERAGE
VOLTAGE
DUTY CYCLE
MAX OCV AMPERAGE 300
VOLTAGE 32
DUTY CYCLE 60%
MAX OCV 39
NEMA CLASS I (60) RATED OUTPUT 100 18-WIRE SPEED 700 ⇒ VOLTAGE = \ll 90 33 ,29 31 600 -500

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